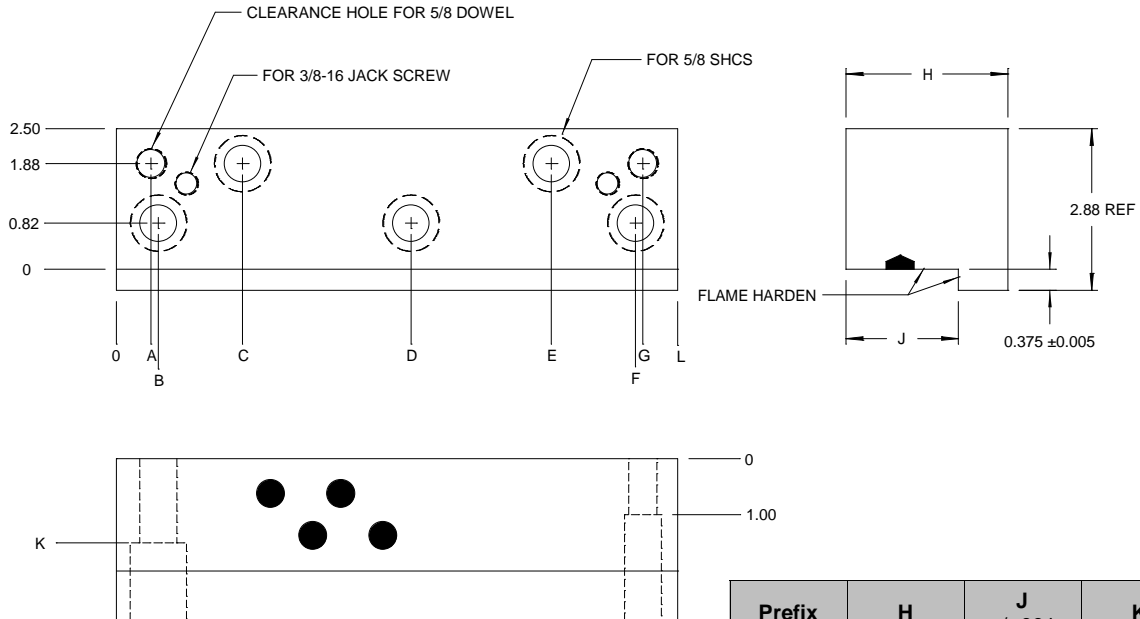


Furnished standard with clearance portion of dowel holes pre-drilled.
Reamed dowel holes available on special order!



Prefix	H	J +/- .001	K
10KH	2.12	1.25	1.25
12KH	2.38	1.50	1.50
14KH	2.62	1.75	1.50
16KH	2.88	2.00	1.50
18KH	3.12	2.25	1.50
20KH	3.38	2.50	2.25
22KH	3.62	2.75	2.25
24KH	3.88	3.00	2.25
*28KH	4.38	3.50	2.25

Materials: 4140 flame hardened to Rc 56-62; For aluminum bronze add "Y" suffix

Tolerances: +/- .010 unless otherwise indicated

Suffix	L	Screw Holes	A	B	C	D	E	F	G
32G	4.00	3	0.62	0.75	2.25			3.25	3.38
40G	5.00	3	0.62	0.75	2.25			4.25	4.38
48G	6.00	3	0.62	0.75	2.25			5.25	5.38
56G	7.00	4	0.62	0.75	2.25		4.75	6.25	6.38
64G	8.00	4	0.62	0.75	2.25		5.75	7.25	7.38
72G	9.00	5	0.62	0.75	2.25	4.25	6.75	8.25	8.38
80G	10.00	5	0.62	0.75	2.25	5.25	7.75	9.25	9.38
96G	12.00	5	0.62	0.75	2.25	5.75	9.75	11.25	11.38

Ordering Note: Catalog Number = Prefix + Suffix; For aluminum bronze add "Y" suffix

Example: 20KH40G = 2.5 under lip, 5 length

* not available in aluminum bronze